



# DELEGATED ENGINEERING REPRESENTATIVES GROUP {DERS GROUP SVC INC.}

## PRESENTATION OF::

### Modification and Replacement Parts (MRP's)(MRP's)

The Various FAA Approval methods  
& EASA/Bi-lateral/latentials

**San Diego, CA ~ April 7-9, 2010**

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# FAA DER DISCLAIMER



- The Federal Aviation Administration is not in any way responsible for the data, or the opinions presented in this presentation.presentation.
- The opinions and data presented herein are the those of the presenter.
- The audience is responsible to confirm all data, relative to FAR's, Orders, and Advisories for accuracy and being the current revisions.
- This FAA Delegate's function as a DER is defined in FAR 183, and FAA Order 8110.37D
- FAA data may be obtained on Fedworld, at [www.fedworld.gov](http://www.fedworld.gov)



# About your Instructor

## • Dominick P. DaCostaDaCosta



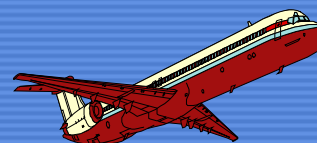
- FAA DER-T Engines Chart E, Powerplant Chart B, Systems Chart C1, Structures Chart A ~ PMA Findings Authority & Major Repair/Alterations
- FAA DAR-F ~ Class I, II, and III Parts .
- 25 years Aerospace Manufacturing Engineering
- 15 years Engine/APU Maintenance & Repair Engineering
- Worked with GE, P&W, Textron/Lycoming, Rolls Royce, Honeywell, Garrett, Bendix, Bell & Howell, CTL Inc., United Airlines, American Airlines, Lufthansa, MTU, Parker, Hamilton, Alitalia, Air France and CRMA.
- ASNT Level III Since 1976~2008
- Licensed FAA Mechanic
- Certified by National Institute for the Certification of Technologist [NICET~NSPE] NICET~N
- Senior Welding Engineering Technologist ~ 1979 ~ 2008
- Education: Indiana University, Ohio State University, Sperry Technical Institute, & Kings Aeronautical Institute



## Workshop Agenda —MRP Repairs & Alt SESSION

- Definitions and Acronyms
- What is a Repair Really?
- What is a Alteration?
- What rules apply to a “MRP”?
- How many ways does the FAA allow to approve “MRP’s”?
- The Enumerated FAA ways to an Approved part & the CFR links
- Who can approve “MRP’s”?
- What FAA branches need to approve “MRP’s”?
- FAA Guidance i.e. Orders, AC’s
- International rules ~ Bi-laterals, laterals, EASA EASA
- EASA & FAA “Executive Directives” ED 2007-01 & FCF
- Other Bi-laterals laterals
- Options if product is Non-USA USA origin of design!
- Classification Issues
- Recap of session
- Off Line discussions

|            |                                                                       |
|------------|-----------------------------------------------------------------------|
| AC-FAA     | FAA Advisory Circular                                                 |
| ACO        | Aircraft Certification Office [A FAA Branch]                          |
| ACE        | Aircraft Certification Engineer [FAA-ACO]                             |
| AD-FAA     | Advisory Directive - Issued by FAA                                    |
| AEG        | Aircraft Equipment Group [A FAA Branch]                               |
| APIS       | Approved Production Inspection System                                 |
| AMM        | Aircraft Maintenance Manual                                           |
| AS         | National Aerospace Standards                                          |
| ASI        | Airworthiness Safety Inspector                                        |
| BAA        | Bilateral Airworthiness Agreement                                     |
| BASA       | Bilateral Aviation Safety Agreement                                   |
| CAA        | Civil Aviation Authority                                              |
| CAR        | Civil Air Regulation                                                  |
| CMACO      | Certificate Mgmt ACO                                                  |
| CMM        | Component maint manual                                                |
| DAR        | Designated Airworthiness Representative                               |
| DAR-F      | Designated Airworthiness Representative(Manufacturing)                |
| DAR-T      | Designated Airworthiness Representative(Maintenance)                  |
| DAS        | Delegated Alteration Station                                          |
| DER        | Designated Engineering Representative                                 |
| DER-T      | Consultant Designated Engineering Representative                      |
| DER-Y      | Company Designated Engineering Representative                         |
| DMIR       | Designated Manufacturing Inspection Representative                    |
| EASA       | European Aviation Safety Adm                                          |
| FAA        | Federal Aviation Authority                                            |
| FAR        | Federal Aviation Regulations                                          |
| FIS        | Fabrication Inspection System                                         |
| FOIA       | Freedom of Information Act                                            |
| FSDO       | Flight Standard District Office [A FAA Branch]                        |
| IFCAW      | Instructions for Continued Airworthiness [aka: ICA]                   |
| IPC        | Illustrated Parts Catalog                                             |
| JAA        | Joint Aviation Authority                                              |
| MARPA      | Modification and Replacement Parts Association                        |
| MIDO       | Manufacturing Inspection District Office [A FAA Branch]               |
| MIS        | Manufacturing Inspection Specialist [A FAA Staff Position]            |
| MS         | Military Standard                                                     |
| MRP        | Modification and Replacement Parts [14 CFR Part 21.303]               |
| NPRM       | Notice to Proposed Rule Making                                        |
| ODAR       | Organizational Designated Airworthiness Representative                |
| ODAR-F     | Organizational Designated Airworthiness Representative(Manufacturing) |
| ODAR-T     | Organizational Designated Airworthiness Representative(Maintenance)   |
| OEM        | Original Equipment Manufacturer                                       |
| Orders-FAA | FAA Orders issued to define methods or procedures to accomplish rules |
| PACO       | Project Aircraft Certification Office                                 |
| PC         | Production Certificate                                                |
| PM's       | Policy Memo's - FAA driven guidance to accomplish FAR, Orders, AC's   |
| PMA        | Parts Manufacturing Approval                                          |
| PMI        | Principle Maint Inspector [FAA FSDO]                                  |
| RFC        | Request For Conformity issued by ACO to MIDO/FSDO                     |
| SB         | Service Bulletin [Issued by OEM, TC, STC, TSO, or PMA]                |
| SRM        | Structural Repair Manual                                              |
| STC        | Supplement Type Certificate                                           |



## KEY FAA ACRONYMS





FAA Order 8100.14a EASA Working  
Procedures

FAA Order 8110.54 ICA

FAA Order 8110.42C PMA

## FAA ACRONYMS –CONTCC

**FAA Advisories:** AC 33.2B Engine Design, AC 33 draft XX  
Repair – Engine Component Repairs, AC 43-18 chg 1 –  
Fabrication of Parts within a Repair, AC 23.1309-1C – Safety  
Analysis, AC 25.1309-1A – Safety Analysis Transport Aircraft,  
AC 33.75-1 Safety Analysis Engines, AC 25.571 – damage  
Tolerance, AC 120-77 Maintenance & Alterations, 8900.1 Chap  
4 Job Aids for Major Alterations.

Soon to be released: N8110.RS – Repair  
Specification DER





# What is a repair Really?

- A repair regardless of its category [Minor or Major] **IS** a change to the type design if its release occurred after the initial TCDS was issued! So it is a Modification!  
i.e. Service Bulletins, Service Information Letters, IEN's, CDR's, Non-book repairs [Field approvals] etc.
- It's a repair **IF**, when performing maintenance you cannot return the component to service after ICA inspection to existing limits. In other words, you have exceeded recommended limits noted in the OEM's specifications, and to restore the component to airworthy condition you must perform additional tasks! **[It's BROKEN!]**
- A repair simply put is a "Modification and Replacement Part" and therefore falls under 14 CFR Part 21.301, 21.303, & 21.305
- Let's see the definition in the new Revision of 8110.37D

# Repair definition from 8110.37D

**4-12. Repairs and Alterations.** A *repair* is the restoration of a damaged airframe, powerplant, propeller, or appliance accomplished in such a manner and using material of such quality that its restored condition will be at least equal to its original or properly altered condition (with regard to aerodynamic function, structural strength, resistance to vibration and deterioration, and other qualities affecting airworthiness). The damage can be due to deterioration or to external causes. An *alteration* is the modification of an aircraft from one sound state to another sound state; the aircraft meets the applicable airworthiness specifications and standards both before and after the modification.

**a. Major Repairs and Major Alterations.** Major alterations and major repairs must be accomplished in accordance with technical data approved by the Administrator. A DER may approve design and substantiation data, if specifically authorized, to support a major repair or major alteration. However, this DER approved data may not be adequate to cover every aspect of the repair or alteration. Repairs or alterations involving flight manual supplements, airworthiness limitations, ground and flight test plans, ground and flight tests, compliance inspections, modifications to critical structure or life limited parts, instructions for continued airworthiness, special conditions, and equivalent level of safety findings may require data that a DER is not normally authorized to approve. If the repair or alteration requires approval of data beyond the DER's authority, then additional approval, such as an FAA field approval or ACO approval, is required.



# What is a FAA DER?

- They are designees of the FAA ACO
- They are legally empowered under 14 CFR 183.29 and Order 8110.37D to act on behalf of the FAA in certain and specific areas noted in their C.O.A.
- They approve Design Aspects [Compliance]
- They do this by issuing a FAA Form 8110-3
- They have limitations by law and FAA National policies [8100.8C & 8110.37D]
- There are Company DER's [DERY], and Consultant DER's [DERT].

# FAA DER [Continued]

- Not all DER's can approve Major Repairs or Major Alterations [see 8110.37D]
- Not all DER's can approve "Processes" [See 8110.37D] Charts A, and E
- DER's do not approve "Installation" of the repair, that falls under FAA FSDO [see 8900.10 & Order 8110.37D]
- DER's have to have special delegation for multiple repair data approval.

# 8110-37D Charts

Presently DER Charts define Delegated authority by Areas, & Functions. The FAA is soon to introduce an additional requirement that will add a 3<sup>rd</sup> dimension by defining what regulations the DER can make findings to. This will be on-line based and can be updated daily.

08/10/06

8110.37D  
Appendix 2

## APPENDIX 2. DELEGATED FUNCTIONS AND AUTHORIZED AREAS (10 PAGES)

FIGURE 1. CHART A, DESIGNATED ENGINEERING REPRESENTATIVE  
STRUCTURAL

Functions and areas that can be authorized are defined by white squares. Each DER's authority may be different, and is identified in their letter of appointment.

|                                   | AUTHORIZED AREAS |                        |                       |                           |                           |                         |                            |                  |                           |                        |                           |                       |                    |                 |                    |              |                   |
|-----------------------------------|------------------|------------------------|-----------------------|---------------------------|---------------------------|-------------------------|----------------------------|------------------|---------------------------|------------------------|---------------------------|-----------------------|--------------------|-----------------|--------------------|--------------|-------------------|
|                                   |                  | Structural-General (1) | Structural-Wing Group | Structural-Fuselage Group | Structural-Spanwing Group | Structural-Landing Gear | Structural-Flight Controls | Structural-Rotor | Landing Control Documents | Metallic Materials (2) | Nonmetallic Materials (3) | Interior Arrangements | Interior Materials | Fire Protection | Evacuation Systems | Door Systems | Special (Specify) |
| DELEGATED FUNCTIONS               |                  | A                      | B                     | C                         | D                         | E                       | F                          | G                | H                         | I                      | J                         | K                     | L                  | M               | N                  | O            | P                 |
| 1. STATIC ANALYSIS                |                  |                        |                       |                           |                           |                         |                            |                  |                           |                        |                           |                       |                    |                 |                    |              |                   |
| 2. DYNAMIC ANALYSIS               |                  |                        |                       |                           |                           |                         |                            |                  |                           |                        |                           |                       |                    |                 |                    |              |                   |
| 3. FATIGUE ANALYSIS               |                  |                        |                       |                           |                           |                         |                            |                  |                           |                        |                           |                       |                    |                 |                    |              |                   |
| 4. DESIGN AND CONSTRUCTION        |                  |                        |                       |                           |                           |                         |                            |                  |                           |                        |                           |                       |                    |                 |                    |              |                   |
| 5. FLUTTER/GROUND VIBRATION       |                  |                        |                       |                           |                           |                         |                            |                  |                           |                        |                           |                       |                    |                 |                    |              |                   |
| 6. SAFETY ANALYSIS                |                  |                        |                       |                           |                           |                         |                            |                  |                           |                        |                           |                       |                    |                 |                    |              |                   |
| 7. FLOTATION & DITCHING ANALYSIS  |                  |                        |                       |                           |                           |                         |                            |                  |                           |                        |                           |                       |                    |                 |                    |              |                   |
| 8. STRUCTURAL LOADING LIMITATIONS |                  |                        |                       |                           |                           |                         |                            |                  |                           |                        |                           |                       |                    |                 |                    |              |                   |
| 9. SERVICE DOCUMENTS              |                  |                        |                       |                           |                           |                         |                            |                  |                           |                        |                           |                       |                    |                 |                    |              |                   |
| 10. MATERIAL & PROCESS SPEC.      |                  |                        |                       |                           |                           |                         |                            |                  |                           |                        |                           |                       |                    |                 |                    |              |                   |
| 11. FLAMMABILITY                  |                  |                        |                       |                           |                           |                         |                            |                  |                           |                        |                           |                       |                    |                 |                    |              |                   |
| 12. DAMAGE TOLERANCE EVALUATIONS  |                  |                        |                       |                           |                           |                         |                            |                  |                           |                        |                           |                       |                    |                 |                    |              |                   |

**NOTE (1):** Includes all airframe components: wing, fuselage, empennage, landing gear, flight controls, engine mounts, and special components. Does not apply to rotors.

**NOTES (2) and (3):** Select Specialty by Note number and sub-letter from lists below. General applies to all processes listed.

### (2) Metallic Materials/Processes

- A - Materials & Processes - General
- B - Non-Destructive Inspection/Testing
- C - Metallurgy
- D - Metal Joining Processes
- E - Structural Adhesives
- F - Mechanical Fasteners
- G - Surface Treatment/Coatings
- H - Bearings

### (3) Nonmetallic Materials/Processes

- A - Material & Processes - General
- B - Transparent (Glazed) Material
- C - Polymeric Materials
- D - Structural Adhesives
- E - Mechanical Fasteners
- F - Composites
- G - Non-Destructive Inspection/Testing
- H - Surface Treatment & Coatings
- I - Structural Joining Methods



# What is an Alteration?

- An Alteration like a repair is also a change to the type certificate! But unlike a Major repair a Major alteration always requires a Form 337.
- An alteration means the component was IN an airworthy condition, and you are taking it from its original approved design, to another approved design! **[It's NOT broken!]**
- You can also have a repair with an alteration combination!





# Who's Definition of Minor Repair/Alterations is best?

Several definitions exists regarding these two “Modifications” [Repairs & Alterations] definitions, which one is applicable to whom?

- The definition found in 14 CFR Part 1.1 is for the FAA, and those with whom intend to seek FAA Engineering approval!
- **The definition found in 14 CFR 43 Appendix A, is for FAA Air Certificated Facilities who plan to use their existing “Limited” authority to perform “Non-book repairs”, without any further FAA intervention or review before the return of the component or product to airworthiness, and release for safe return to service! [No FAA preview because they consider it acceptable].**
- **Orders and Advisories: 8110.42C, 8110.37D, AC 33.2B, AC 33 draft XX Repair, AC 43 – 18 chg 1, AC 23.1309.1c, 25.1309.1A, is guidance for FAA and designees to use for findings to comply with 14 CFR 21.93, 21.95 Airworthiness requirements..**



# Define “Acceptable”

- **Anything the FAA considers to be a Industry Recognized and Published Standard**

[14 CFR Part 1.1 ]

## **EXAMPLES OF ACCEPTABLE DATA:**

- Military specifications & Standards for like articles
- US or International Stds [i.e. ISO, AMS, ASM, SAE, AWS, DIN]
- FAA Advisories, Orders, Directives
- Standard Practice Manual Data that is NOT contrary to TC ICA.
- FAA FSDO Field Approvals that are exactly like your action, and do not require ACO re-evaluation. You can request your FSDO-PMI to allow the use of that data for your application.
- FAA approved PAH data or supplemental ICA's that are FAA approved
- Approvals granted by Foreign NAA's who have a Bi-lateral MIP w/FAA
- And of course the data and action must be within your OPS!



## AN ACCEPTABLE MEANS TO THE FAA

### To Process “MINOR” Type Changes.....on a Part 33 Product!!

**AC 33.2B Para 13. PROCESSING CHANGES IN TYPE  
DESIGN. (FAR Part 21, Subparts D and E).**

**a. Minor Changes. Section 21.95 applies to the approval of minor changes in type design. Such changes normally require only a drawing comparison to substantiate their airworthiness.**

**Typical examples of minor changes are included in the list which follows this paragraph. These changes may be approved by the applicant's appropriately authorized DER. An acceptable method of handling these changes includes submitting to FAA the engineering design change notices, where necessary, to fully describe the changes.**

# Major and Minor Design Changes [Continued]

## From FAA AC 33.2B Para 13

- (3) Increase in thickness, where the design permits it without adverse effects.
  - (4) Change to equivalent, or improved material, in minor parts.
  - (5) Improvements in heat treatments of parts, without reducing elongation of parts subjected to high stress.
  - (6) Small changes in the design of non-critical parts of the engine.
  - (7) Improvements in the manufacturing, or processing of parts, without reducing the material properties.
- b. **Major Changes.** Section 21.97 applies to the approval of Major changes in the type design. To substantiate major changes to a certificated engine, substantiating data must be submitted.

**NOTE:** Typical examples of major changes are included in the list that follows. Acceptable substantiating data include, at least, technical data and drawings, together with reports of tests, when applicable..



## Difference between Major Type Design, and Major Repair

- A Major Type Design means that your “Modification” will SIGNIFICANTLY impact, Form, Fit, Function, or IFCAW, which will impact any of the seven (7) features defined in 14 CFR 21.93

- A Major Type Design change will require a STC of the TC designed product! [14 CFR Part 21.95, 21.97]

- A Major Repair does not necessarily impact SIGNIFICANTLY “FORM, FIT, FUNCTION, and IFCAW of the the type design, it is then a “MINOR TYPE DESIGN” but a Major Repair! [14 CFR Part 1.1]

Therefore, a Major Type Change always requires an STC, a Major Repair or Alteration may not! Therefore, guidance of 8110.42B, states that all “MINOR” type certificate changes qualify under the requirements of “Modification, & Replacement” 14 CFR Part 21.303, & 21.305.

# Definitions 1.1 & 21.93 side by side

- **21.93(a)** In addition to changes in type design specified in paragraph (b) of this section, changes in type design are classified as minor and major. A "minor change" is one that has no appreciable effect on the weight, balance, structural strength, reliability, operational characteristics, or other characteristics affecting the airworthiness of the product. All other changes are "major changes" (except as provided in paragraph (b) of this section).
- **Major Repair Means:** (1) That, if improperly done, might appreciably affect weight, balance, structural strength, performance, powerplant operation, flight characteristics, or other qualities affecting airworthiness; or (2) That is not done according to accepted practices or cannot be done by elementary operations.

The subtlety is 21.93 says "NO appreciable effect" = ZERO  
1.1 say "Might appreciable affect" = Will have



# What about “Might”?

**Roget's New Millennium™ Thesaurus** –

**Notes:** may is more optimistic than might, might may carries the idea of permission while might suggests likelihood.... So reworded 1.1 says:

- **Major Repair Means:** (1) That, if improperly done, there is a likelihood of a measurable affect on weight, balance, structural strength, performance, powerplant operation, flight characteristics, or other qualities affecting airworthiness; or (2) That is not done according to accepted practices or cannot be done by elementary operations.

## Now let's look at part (2) of 14 CFR Part 1.1

- **or(2) That is not done according to accepted practices or cannot be done by elementary operations.**
- **Accepted practices: SPM's, PAH approved data, AD's, AC's, Orders, SB's, FAA Field Approvals, Published Industry standards [ieidMil Spec's, SAE, AMS etc.]**
- **Elementary operations: AC 120-77 m. Manufacturer's Service Documents. Publications by a design approval holder that provide acceptable methods, techniques, and practices for performing maintenance, preventive maintenance, and alterations. They include, but are not limited to, maintenance manuals, restoration/overhaul manuals, ICAs, Component Maintenance Manuals, Structural Repair Manuals, service bulletins, letters, or other similar information. Or NOT found in 14 CFR Part 43 appendix A.**
- **Keep in mind that you may find data to be ACCEPTABLE, but it rises to MAJOR repair or Alteration and NOW REQUIRES FAA APPROVAL vsACCEPTANCE because it's NOT ELEMENTARY!**
- **SO When in Doubt ASK your FAA, or Designee before you release**



# The “*Done*” word!

if improperly done,.....

## If What is done?

If you’re a DER, or DOA/ODA the “Done” means the design!

If you’re the repair facility the “Done” is the performing, the execution of the repair!

In other words if the Repair design is done wrong, you will never do a safe repair no matter how well you [the repair station] do it!

If the design is done correct, but the repair facility performs it wrong [DONE], you will have an unsafe repair! So we need to look at whom is “complying” to the phrase “done”!



## Other FAA Guidance

- 8110.42C “Modification and Replacement Parts” uses the phrase **d. Safety Assessment.** Expect the applicant to submit a failure mode and effects assessment to support classification of the proposed part as either critical or non-critical.

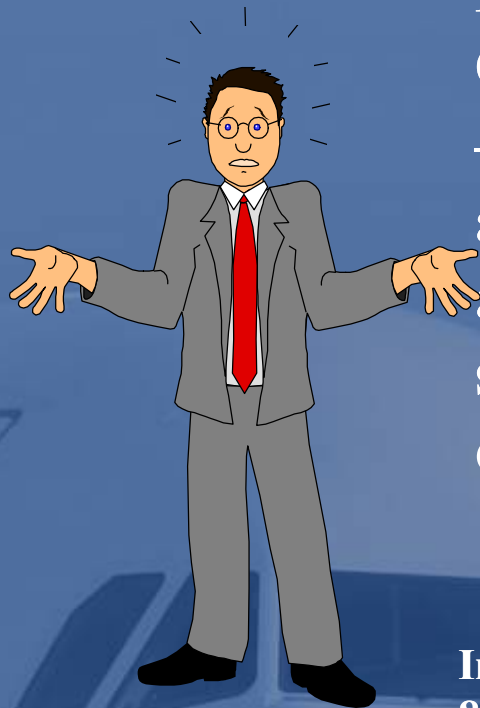
**This assessment provides at a minimum::**

- (1) A qualitative assessment of failure modes and effects, which notes the part criticality and considers:
  - Effect of characteristics, processes, maintenance procedures, or inspections when there’s a failure, omission, or nonconformance; and
  - Effect of operating outside the part application or intended environment.
- (2) Effect of part failure on the next higher assembly and its performance.
- (3) Effect on the product and its performance if the next higher assembly fails.

**So every type change [minor], must have a safety assessment performed, and for repairs that means these three (3) items are very relevant because the word ..”Effect” is now linked to “Appreciable” in both CFR 1.1, and CFR 21.93**



## Can 14 CFR 145 facility Produce their own replacement parts?



**Yes! If a FAA Air certificated facility has FAA approved data, in compliance with FAA Order 8900.1, 8300.13 and 8110.42C, AC 43—18 Chg 1, they can produce their own parts as long as they consume these parts into the approved repair [NHA], and these produced sub parts are NOT offered for sale over the counter!counter!**

**In other words, you must meet all the test & data requirements of 8110.42C, but you need not have a PMA.....**

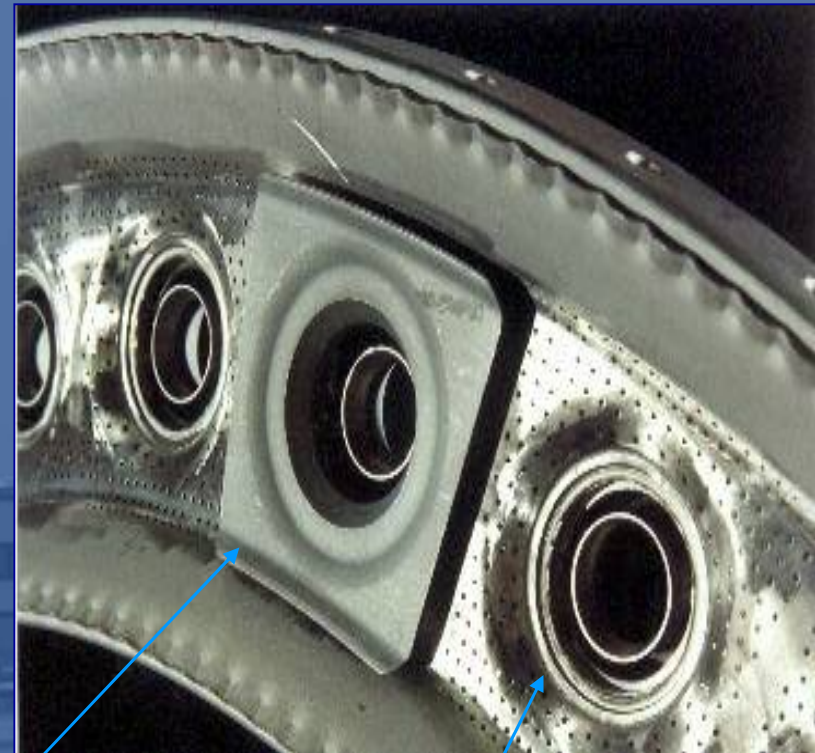




## One Example of a DER Repair with a Locally Mfg Part

### A Non-book repair of a Combustor

- 1.1. A Nozzle SPAD is locally produced, by the repair facility.
- 2.2. The damaged area is cut out
- 3.3. The new SPAD is welded in place
- 4.4. The SPAD & weld is blended
- 5.5. The weld repair is NDT Inspected
- 6.6. The new SPAD is laser drilled for air cooling holes.
- 7.7. The Combustor dome is air flowed and re-inspected to OEM Stds.
- 8.8. Repair data is FAA DER approved, in accordance to AC 43-18 Chg 1



SPAD

REPAIR

# NON-Book DER Repairs - Continued



- Flange Replacement & Guide Fin Replacement

## Fab by Maintenance

Missing Spar detail





# What Rules Apply to MRP's?MRP's?

**Much depends on WHO is accomplishing the Modification Replacement Part tasks!**

**••Repair Stations: 14 CFR Part(s) 43.13, CFR Part(s) 21.303, 21.305, and the specific product design rules [i.e. Part 25, Part 33 etc.], Order(s) 8110.4C, 8110.42C, 8110.37D, 8900.1, 8100.13, 8110.54, AC 33.2b, AC 43 —18 Chg 1, AC 33 draft XX Repair, AC 23.1309-1C, AC 25.1309-1A, AC 25.571, AC 33.753B, AC 20-62D, & AC 120-77]77]**

**How many ways can you Legally  
do Replace a component?**

**How many ways does the FAA allow  
to approve “MRP’s” for installation  
into Type Certificated Products  
[Airplane, Engine, Propellers ] ?**





# Approved Parts by Federal Aviation RegulationsRegulations

## Part 21

Certification Procedures for  
Products and Parts

Defines Defines

**Eight (8) ways** to obtain new parts  
that are considered to be approved,  
plusplus

**Three (3) special conditions**

**A total of 11 ways..**



# New Approved Parts

## **1. FAR § 21.123**

Production Under Type Certificate Only (TC)

- ↓ Operate under TC only for 6 months unless extended by the Administrator.

## **2. FAR § 21.125**

Approved Production Inspection System (APIS)

- ↓ After 6 months TC holder obtains (APIS) Ref. § 21.123 (c)

## **3. FAR § 21.131**

Production Certificate (PC)

- ↓ Eligibility for PC Ref. FAR § 21.133
  - a. Current TC holder
  - b. Rights to a TC under Licensing Agreement
  - c. Supplement Type Certificate (STC) holder

# New Approved Parts

## 4. FAR § 1.303 (h)(4)

### Standard Part

- ↓ A part manufactured in complete compliance with an established industry or U.S. government specification which includes design, manufacturing, and uniform identification requirements. The specification must include all information necessary to produce and conform the part and be published so that any party may manufacture the part. Examples include but are not limited to National Aerospace Standards (AS), and Military Standards (MS).

Definition per A/C 20-62D  
Order 8110.42C  
Order 8120.10A

## 5. FAR § 1.303 (b)(2)

### Parts produced by Owner Operator

- ↓ The Owner-Operator controls the design, manufacture, or quality of parts produced. These parts may only be sold to the Owner-Operator who has approved the parts.

# New Approved Parts

## **6. FAR 53.50221.502**

### Imported Parts

- ↓ Produced in accordance with an Approval under a Bilateral Airworthiness Agreement (BAA).

## **7. FAR 53.60121.601**

### Technical Standard Order (TSO)(TSO)

- ↓ Parts produced in accordance with a (TSO) authorization issued by the Administrator.

## **8. FAR 53.303 (a)**

### Replacement and Modification Parts

- ↓ Parts Manufacturer Approval (PMA)
- ↓ Order 8110.42C - establishes procedures for the evaluation and approval of Parts Manufacturer Approval.

# Special Conditions for Part Approval

## 99Parts sold prior to the issuance of a Type Certificate (Provisioning).(Provisioning).

- ↓ A manufacturer with a APIS or PC may ship replacement parts prior to the issuance of TC or STC provided the parts are segregated at their destination and identified as "Not for Revenue Service - Type Certificate Pending". Ref. Advisory Circular 21-32A.

## 10. FAR §1.305 (d)

Approved in any other manner acceptable to the administrator.administrator.

**Note:**Parts which have been inspected and/or tested by appropriately certificated persons authorized to determine conformity to FAA -Approved Design Data may also be found to be acceptable for installation. Military Surplus Parts may fall under these conditions. AC 20-62D should be referred to for information regarding eligibility and traceability of parts.

# Special Conditions for Part Approval

## 11. Repair Station Production of Replacement or Modification Parts.

↓ Parts manufactured by a Repair Station or other authorized person during alteration in accordance with a STC or Field Approval.

If part is sold separately for someone else to install, the part then requires a PMA **Ref. Order**

**Order(s): 8900.1, 8110.37D**

**8110.42C, AC 43 -18 Chg 1**



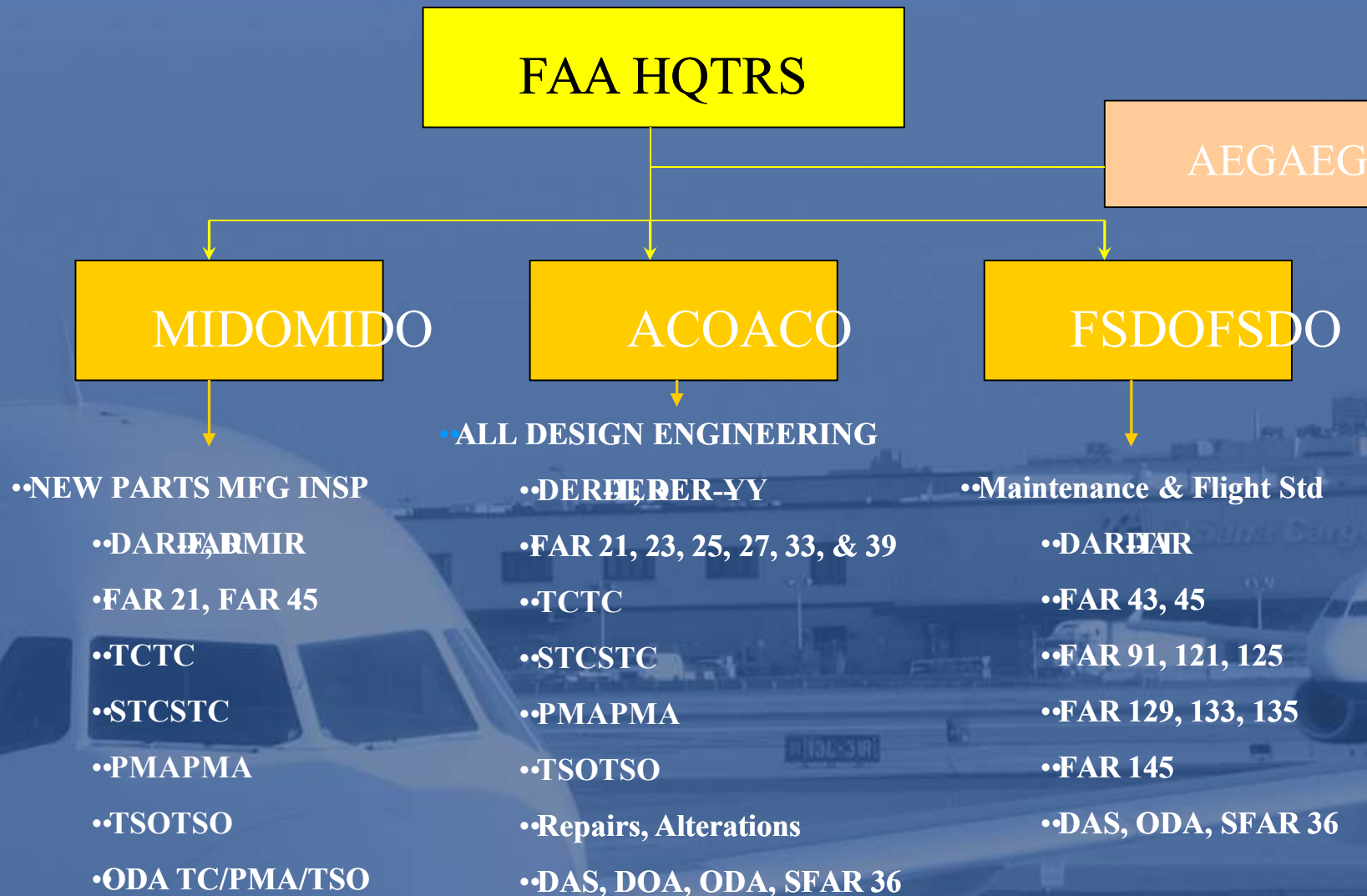


# Who can approve Repairs & Alterations?

- **The FAA authorizes the following designees to approve various aspects of “Design” [Compliance], and Performance [Conformity].**
  - Delegated Alteration Stations [DAS] Both Design Compliance & Conformity.
  - Design Organization Authorization [DOA] design aspects only
  - Organizational Design Authority [ODA-M/R] Both Design Compliance & Conformity.
  - Designated Engineering Representatives [DER] [spl. delegations] design aspects only.
  - FAA Aircraft Certification Offices – Design Aspects only
  - FAA Flight Standards District Office – [Certain Field Approvals] Conformity Only
  - Inspection Authorization [IA] Major Repairs – Conformity only
  - ODAR-T/DAR-T w/proper function codes – Conformity only
  - Under certain conditions – Foreign NAA’s and their Designees who have Bi-laterals with USA/FAA



# What Branches of The FAA are Responsible for various MRP activities?activities?





U.S. Department  
of Transportation  
**Federal Aviation  
Administration**

# Advisory Circular

**SUBJECT: FABRICATION OF AIRCRAFT PARTS BY MAINTENANCE PERSONNEL**      **Date: 3/24/06**  
**Initiated By: AF**

## 1. PURPOSE.

a. The purpose of this advisory circular (AC) is to ensure that parts : maintenance and alteration have an equivalent level of safety to those pa original design holder's production certificate. This AC provides one m the requirements of Title 14 of the Code of Federal Regulations (14 CFF the design and fabrication of parts by persons performing maintenance a methods, techniques, and practices acceptable to the Administrator. As : such parts fabrication and their implementation must be accomplished "i the condition of the aircraft, airframe, aircraft engine, propeller, or appli at least equal to its original or properly altered condition."

b. This AC is not mandatory and does not constitute a regulation. It and to outline one method of compliance with the rules. In lieu of follw the method prescribed herein, a person may elect to follow an alternative Federal Aviation Administration (FAA) finds the alternative method to l of complying with the applicable requirements of 14 CFR.

## 2. REGULATIONS AND GUIDANCE MATERIAL.

a. **Regulations.** Refer to the following regulations in 14 CFR gener satisfying or making a finding of compliance.

- (1) Part 1, Definitions and Abbreviations.
- (2) Part 21, Certification Procedures for Products and Parts.
- (3) Part 23, Airworthiness Standards: Normal, Utility, Acrobatic Category Airplanes.
- (4) Part 25, Airworthiness Standards: Transport Category Airpla



U.S. Department  
of Transportation  
**Federal Aviation  
Administration**

# Advisory Circular

**Subject: Fabrication of Aircraft Parts by Maintenance Personnel**      **Date: 2/29/08**      **AC No: 43-18**  
**Initiated by: AFS-300**      **Change: 1**

1. **PURPOSE.** This advisory circular (AC) has been revised to update AC 43-18, Fabrication of Aircraft Parts by Maintenance Personnel, dated March 24, 2006.

2. **PRINCIPLE CHANGES.** This change updates guidance, including all references related to Title 14 of the Code of Federal Regulations (14 CFR).

## PAGE CONTROL CHART

| Remove Pages | Dated    | Insert Pages | Dated   |
|--------------|----------|--------------|---------|
| 1 thru 11    | 03/24/06 | 1 thru 11    | 2/29/08 |

ORIGINAL SIGNED BY  
John M. Allen for

James J. Ballough  
Director, Flight Standards Service



## What about Repairs that will be used in EASA member states?

- This will **NOT** be an easy answer, since there is still many undefined guidelines being issued by EASA through “ED” Executive Directives, which have the force of rules in Europe!
- We will discuss what is being required by ED 2004-04-CF
- We will discuss FAA Order 8100.14(a)
- Bi-laterals
- New European Union Wide Bi-Lateral pending!



# **THE FAA & EASA ROAD MAP for DER REPAIR APPROVAL**

**Dominick DaCosta – FAA DER-T & FAA DAR-F**

**DERS GROUP SVC LLC.**

**[WWW.DERS-GROUP.COM](http://WWW.DERS-GROUP.COM)**



# Lets look at the FAA 8100.14a



## ORDER

8100.14A

### INTERIM PROCEDURES FOR WORKING WITH THE EUROPEAN COMMUNITY ON AIRWORTHINESS CERTIFICATION AND CONTINUED AIRWORTHINESS



9/12/2005

DEPARTMENT OF TRANSPORTATION  
FEDERAL AVIATION ADMINISTRATION

Distribution: A-W(I/R)-3; A-X(CD)-3; A-FAC-D(ALL);  
AFS-600(10 copies); AEU-100

Initiated By: AIR-40/100/200

**This order describes the procedures that Federal Aviation Administration (FAA) employees, designees, and delegations must follow when working with the European Community on the import or export of civil aeronautical products, parts, and appliances. This order addresses type, production, and airworthiness certification. It also addresses continued airworthiness.**

**On July 15, 2002, the European Parliament and the Council of the European Union (EU) adopted Regulation (EC) No 1592/2002 (Basic Regulation). It set common civil aviation rules in the EU and established a European Aviation Safety Agency (EASA). Effective September 28, 2003, EASA and the National Aviation Authorities (NAA) of EU Member States assumed their respective shared responsibilities for certificating and overseeing design, production, and maintenance of all civil aviation products in the EU.**

# EASA MIP-G



# WHAT HAS CHANGED TO AFFECT THE APPROVAL STATUS OF FAA DER REPAIRS?



- EASA became the Aviation Authority for ALL European Member States Effective September 2003!
- The United States of America has NO EASA Bi-lateral covering ALL Member States.
- An Interim Agreement between EASA and USA/FAA issued under FAA Order 8100.14a, that defines certain agreements between the Airworthiness authorities until a European Union [EASA] Bi-lateral is agreed upon.
- EASA has issued several "Executive Decisions" to clarify EASA position on Airworthiness issues. In particular we will focus on one ED 2004-04-CF.
- EASA has allowed existing member states who have Bi-laterals to choose which method to operate under, either ED's or Bi-laterals.

# FAA ORDER 8100.14a (Cont)



## 1-6. APPLICABILITY.

- a. This order is intended primarily for ACOs, Directorate Standards Staffs, MIOs, MIDO/CMOs, and Flight Standards Offices that:
  - Conduct type certification and validate design approvals;
  - Oversee production and continued airworthiness; and
  - Accept the import/export of products between the United States and the EU Member States.
- b. This order ***addresses the significant differences*** in policy and procedures that are required by the ongoing changes in Europe.

## 1-7. RELATIONSHIP TO OTHER ORDERS ON BILATERAL ACTIVITIES.

This order takes precedence over existing policy and procedures on bilateral activities with EU Member States, unless it states otherwise. We will revise FAA orders, as appropriate, to include this order, or other appropriate requirements, after the United States concludes an applicable bilateral agreement with the European Community, hereafter referred to as the Community.

## FAA Order 8100.14a (Cont)



### **(3) The main objectives of this change are to:**

- Promote a high, uniform level of safety and environmental protection;
- Improve cost efficiency by not duplicating certification rules and procedures;
- Assist Member States in fulfilling their International Civil Aviation Organization (ICAO) obligations;
- Promote European positions in the field of aviation safety rules
- and standards; and
- Make it easier for products, services, and persons to circulate in the EU.



# FAA Order 8100.14a (Cont)



## EU, EASA, & NAA Responsibilities

**FIGURE 2-1. RULEMAKING AND POLICY RESPONSIBILITIES**

|                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|----------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>EU Parliament and Council</b> | Adopt Community regulations and establish essential requirements (for example, Basic Regulation (EC) No 1592/2002).                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| <b>EU Commission</b>             | <p>Drafts Amendments to Basic Regulation 1592/2002 and related essential requirements based on opinions from EASA. The EU Council and Parliament consider these drafts through their co-decision process.</p> <p>Issues Commission regulations (which are implementing rules, such as parts 21, 145) to implement the essential requirements of the Basic Regulation.</p> <p>Issues grants or denials of exemptions to the essential requirements.</p>                                                                                                                                          |
| <b>EASA</b>                      | <p>Drafts and issues all certification specifications (including airworthiness codes and AMC) and guidance material (including maintenance).</p> <p>Drafts opinions for Amendments to Basic Regulation 1592/2002 and related essential requirements. EASA forwards these opinions to the EU Commission.</p> <p>Drafts opinions on implementing rules for the Commission to consider.</p> <p>Issues special conditions and equivalent safety findings for product certification.</p> <p>Drafts grants or denials of exemptions to the essential requirements for the Commission to consider.</p> |
| <b>NAA</b>                       | <p>Recommends regulation and policy changes to EASA.</p> <p>Acts as technical advisor when requested by EASA or the Commission.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                             |

# FAA Order 8100.14a (Cont)



**e. Acceptance of Existing Approved Products, Parts, and Appliances.** The Basic Regulation provides for the acceptance by all EU Member States of existing aviation products, parts, and appliances already approved by any one EU Member State and of future products, parts, and appliances approved by EASA. U.S. products, parts, and appliances already accepted (except for restricted category products) by any EU Member State may be exported throughout the EU.

**The Importance of the above can be better understood if we see what EASA states regarding “Level playing field” between member states.....**



# **EASA has allowed the following for Rules to be applicable to Replacement & Modified Parts.**



**The Agency therefore allows the most flexible Bi-lateral provisions to be applicable for member states who have existing Bi-laterals.....**

The Agency reviewed all the existing agreements between Member States NAA's and the FAA. The result of this comparison showed that all contain similar provisions related to the acceptance of PMAs with few variations. The Agency decided therefore to apply the most flexible and favourable provisions so as not to affect acquired rights. As a consequence:

All PMA for US type certificated products are accepted without conditions;

PMA for non-US type certificated products are accepted under the following conditions:

- they are not a "critical component"; or
- they have been produced under a licensing agreement; or
- they have received a specific CAA (now EASA) approval (minor change approval or STC)

In all other cases the Agency shall examine the case and issue an approval in accordance with Part 21 Subparts D and E taking into account the validation provisions of existing agreements.

**This is not only for PMA , but ALL “Replacement & Modification Parts”  
Since EASA Part 21 Subpart D and E are noted.**

# EASA approval of Repairs & Exceptions



## Certification - Design Approvals

### REPAIR DESIGN

Repair design approvals are issued in accordance with **Part 21, Section A, Subpart M**.

#### **Exceptions:**

This does not apply to repair designs approved under the conditions described in bilateral agreements or working arrangements between EASA and foreign Aviation Authority (see **International Working Arrangements**).

For guidance on the EASA approval status/applicable approval processes for repair design data developed by US organisations/persons for use on EU-registered aircraft



Decision 2004/04/CF  
10/12/04

## European Aviation Safety Agency

DECISION NO 2004/04/CF  
OF THE EXECUTIVE DIRECTOR OF THE AGENCY

of 10 December 2004

on the acceptance of certification findings made by the Federal Aviation Administration (FAA) for products designed in the United States of America and repealing Decision No 2004/01/RM

THE EXECUTIVE DIRECTOR OF THE EUROPEAN AVIATION SAFETY AGENCY,

Having regard to Regulation (EC) No 1592/2002 of 15 July 2002 on common rules in the field of civil aviation and establishing a European Aviation Safety Agency, thereafter the "Basic Regulation", in particular Articles 4, 9(2), 13 and 15(1)(a) and (e) thereof,

Having regard to the Commission Regulation (EC) No 1702/2003, of 24 September 2003, laying down implementing rules for the airworthiness and environmental certification of aircraft and related products, parts and appliances, as well as for the certification of design and production organisations<sup>1</sup>, thereafter the "Commission Regulation", in particular 21A.103 and 21A.437,

Whereas:

- (1) Several Member States have concluded bilateral agreements with the United States of America covering the reciprocal acceptance of certification findings, in particular the approval of changes and repairs to products designed in the United States of America.
- (2) The Basic Regulation requires the Agency to issue type-certificates, supplemental type-certificates and to approve changes thereto, to products subject to that Regulation.
- (3) The Basic Regulation recognises under Article 9 the possibility for the Agency to rely on foreign States of design regulatory systems to make its decisions.
- (4) The Commission Regulation specifies the conditions for the Agency to issue approvals for changes and repair designs for products for which a type-certificate has been issued or defined in accordance with Article 2 thereof.

<sup>1</sup> OJ L 243, 27.9.2003, p. 6. Due to be re-published.

## Whereas:Whereas:

(1) Several Member States have concluded bilateral agreements with the United States of America covering the reciprocal acceptance of certification findings, in particular the approval of changes and repairs to products designed in the United States of America.

(2) The Basic Regulation requires the Agency to issue type--certificates, supplemental typecertificates and to approve changes thereto, to products subject to that Regulation.



# EASA ED 2004-04-CF



Decision 2004/04/CF  
10/12/04

## European Aviation Safety Agency

DECISION NO 2004/04/CF  
OF THE EXECUTIVE DIRECTOR OF THE AGENCY

of 10 December 2004

on the acceptance of certification findings made by the Federal Aviation Administration (FAA) for products designed in the United States of America and repealing Decision No 2004/01/RM

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Having regard to Regulation (EC) No 1592/2002 of 15 July 2002 on common rules in the field of civil aviation and establishing a European Aviation Safety Agency, thereafter the "Basic Regulation", in particular Articles 4, 9(2), 13 and 15(1)(a) and (e) thereof,

Having regard to the Commission Regulation (EC) No 1702/2003, of 24 September 2003, laying down implementing rules for the airworthiness and environmental certification of aircraft and related products, parts and appliances, as well as for the certification of design and production organisations<sup>1</sup>, thereafter the "Commission Regulation", in particular 21A.103 and 21A.437,

Whereas:

- (1) Several Member States have concluded bilateral agreements with the United States of America covering the reciprocal acceptance of certification findings, in particular the approval of changes and repairs to products designed in the United States of America.
- (2) The Basic Regulation requires the Agency to issue type-certificates, supplemental type-certificates and to approve changes thereto, to products subject to that Regulation.
- (3) The Basic Regulation recognises under Article 9 the possibility for the Agency to rely on foreign States of design regulatory systems to make its decisions.
- (4) The Commission Regulation specifies the conditions for the Agency to issue approvals for changes and repair designs for products for which a type-certificate has been issued or defined in accordance with Article 2 thereof.

<sup>1</sup> OJ L 243, 27.9.2003, p. 6. Due to be re-published.

(3) The Basic Regulation recognizes under Article 9 the possibility for the Agency to rely on foreign States of design regulatory systems to make its decisions.

(4) The Commission Regulation specifies the conditions for the Agency to issue approvals for changes and repair designs for products for which a type-certificate has been issued or defined in accordance with Article 2 thereof.

(5) When exercising its certification tasks, the Agency is bound by existing agreements between Member States and the United States of America, in particular their provisions related to the procedures to be followed for the approval of changes and repairs and the update of type designs.

# EASA Approval of Repairs by others [Not TC/STC/TSO/PMA holders.]



## *Article 3*

### **Approval of minor changes and repairs designed by other legal or natural persons**

An approval is hereby issued by the Agency to a legal or natural person under the regulatory oversight of the FAA for a minor change or a minor repair design of a product for which the United States of America is State of design whose:

(a) type-certificate:certificate:

- (i) has been issued by the Agency; or
- (ii) is deemed to have been issued in accordance with article 2.3(a) of the Commission Regulation; or
- (iii) has been determined by the Agency in accordance with article 2.3(c) of the Commission Regulation,

(b) supplemental type-certificate:certificate:

- (i) has been issued by the Agency; or
- (ii) is deemed to have been approved under the provisions of article 2.3(b) of the Commission Regulation, when such change or repair design has been approved by the FAA in accordance with the procedures of an agreement in force between a Member State and the United States of America.

# New ED 2007-01-C

## Which Amends Article 3 [ED 2004-04-CF only]



Decision 2007/001/C  
09/03/07

### European Aviation Safety Agency

DECISION NO 2007/001/C  
OF THE EXECUTIVE DIRECTOR OF THE AGENCY

of 9 March 2007

amending Decision No 2004/04/CF of 10 December 2004 on the acceptance of certification findings made by the Federal Aviation Administration (FAA) for products designed in the United States of America

THE EXECUTIVE DIRECTOR OF THE EUROPEAN AVIATION SAFETY AGENCY,

Having regard to Regulation (EC) No 1592/2002 of 15 July 2002 on common rules in the field of civil aviation and establishing a European Aviation Safety Agency, thereafter the "Basic Regulation", in particular Articles 4, 9(2), 13 and 15(1)(a) and (e) thereof,

Having regard to the Commission Regulation (EC) No 1702/2003, of 24 September 2003, laying down implementing rules for the airworthiness and environmental certification of aircraft and related products, parts and appliances, as well as for the certification of design and production organisations<sup>1</sup>, thereafter the "Commission Regulation", in particular 21A.103 and 21A.437,

Whereas:

- (1) The Agency and the Federal Aviation Administration of the United States of America have exchanged letters on 8/11/2006 and 11/01/2007 with the view to extend the scope of the existing agreements between Member States and the United States of America to facilitate the approval of repair design data.
- (2) Decision No 2004/04/CF of the Executive Director of the Agency of 10 December 2004 on the acceptance certification findings made by the Federal Aviation Administration (FAA) for products designed in the United States of America (the Decision) needs to be amended to reflect this development.

HAS DECIDED:

<sup>1</sup> OJ L 243, 27.9.2003, p. 6. Due to be re-published.

# EASA Matrix on Repair Approvals



| Repair design data developed by U.S. organisations/persons for use on EU-registered aircraft and related articles                                                                                                                                                                                                     |                                                                                                                                                                                                |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Origin and Nature                                                                                                                                                                                                                                                                                                     | EASA Approval Status                                                                                                                                                                           |
| <b>ALL REPAIR DESIGN DATA FOR US STATE OF DESIGN PRODUCTS</b> , from: <ul style="list-style-type: none"> <li>a. TC Holder, for their own products</li> <li>b. STC Holder, for their own STCs</li> <li>c. Suppliers to TC and STC Holders, developing data under TC or STC Holder's systems</li> </ul>                 | APPROVED by ED Decision 2004/04/CF.<br>The Decision represents an approval in itself for each individual case it describes. Reference to this approval shall be made in the release documents. |
| <b>REPAIR DESIGN DATA FOR US STATE OF DESIGN PRODUCTS<sup>1</sup> - MINOR FAA</b> , from: <ul style="list-style-type: none"> <li>d. Other than a, b, c above when determined to be acceptable data for use as minor repair data and released by a FAR 145 organisation located outside the EU<sup>2</sup>.</li> </ul> | APPROVED by ED Decision 2004/04/CF.<br>The Decision represents an approval in itself for each individual case it describes. Reference to this approval shall be made in the release documents. |
| <b>REPAIR DESIGN DATA FOR US STATE OF DESIGN PRODUCTS<sup>1</sup> - MAJOR FAA</b> , from: <ul style="list-style-type: none"> <li>e. Other than a, b, c above</li> </ul>                                                                                                                                               | EASA approval required. See process 1, below.                                                                                                                                                  |
| <b>ALL REPAIR DESIGN DATA FOR NON-U.S. STATE OF DESIGN PRODUCTS</b> , from: <ul style="list-style-type: none"> <li>f. Any US organisation/person, except suppliers to EU TC or STC Holders, developing data under EU TC or STC Holder's systems</li> </ul>                                                            | EASA approval required. See process 2, below.                                                                                                                                                  |
| <b>ALL REPAIR DESIGN DATA FOR EU STATE OF DESIGN PRODUCTS</b> , from: <ul style="list-style-type: none"> <li>g. US suppliers to EU TC or STC Holders, developing data under EU TC or STC Holder's systems</li> </ul>                                                                                                  | Approvals granted through TC or STC Holders' DOA, under EASA Regulations (Part 21)                                                                                                             |

<sup>1</sup> Including CFM International engines, except for repairs on critical parts

<sup>2</sup> These repair data are not considered stand alone design approvals for use on other EU-registered aircraft. An EU company cannot declare that acceptable data under 14CFR 43 may be used on an EU-registered aircraft. Such data must be approved by EASA or under an EASA DOA for use by a maintenance organisation located in Europe.

| EASA approval processes <sup>3</sup>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Process 1<br>(Major FAA repair design data on US State of Design products, not approved by ED Decision 2004/04/CF)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Process 2<br>(ALL US repair design data for non-US State of Design Products not approved under EU TC or STC Holders' DOA systems)                                                                                                                                                                                                                                                                                                                                                                             |
| <b>1. Submitted to EASA with EASA Form 31, including evidence of FAA approval and all other data required.</b><br><br>The evidence of FAA approval shall be an ACO letter or evidence of a designee approval (e.g., DER signed FAA form 8110-3 or DOA-approved 8100-9). For a multi-discipline repair, the 8110-3/8100-9 should have the following statement in the 'Purpose of Data' block (Reference FAA Order 8110.37C Paragraph 611g): "This form does constitute FAA approval of all the engineering design data necessary for substantiation of compliance to necessary requirements for the entire alteration/repair". If such evidence is not available, EASA may conduct a full certification of the repair data (see process 2). | <b>1. Application to EASA with:</b><br>• EASA Form 31 (MAJOR EASA)<br>• EASA Form 32 (MINOR EASA)<br>Including all data required to be submitted with the form (see details in the form)                                                                                                                                                                                                                                                                                                                      |
| <b>2. EASA verification<sup>4</sup> that the data have been approved under FAA system in accordance with the appropriate procedures, defined in any existing bilateral agreement between US and EU countries<sup>5</sup>. Data without evidence of appropriate FAA approval will be rejected by EASA.</b>                                                                                                                                                                                                                                                                                                                                                                                                                                  | <b>2. EASA assessment in accordance with Part 21, Subpart M.</b><br><br><b>Note:</b><br>The demonstration of capability required for the approval of major repair design is established:<br>1- either by the approval of the repair design under FAA's system, in accordance with Commission Regulation 1702/2003, article 3.2 <sup>6</sup><br>2- or, in the absence of an FAA approval of the major repair design, by a DOA or Alternative procedures to DOA to be issued by EASA in accordance with Part 21 |
| <b>3. EASA approval statement sent to the applicant.</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | <b>3. EASA approval statement sent to the applicant.</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                      |

<sup>3</sup> These processes are subject to the EU Regulation 483/2005 (Fee & Charges Regulation)

<sup>4</sup> Verification has for its objective to check the substantiating information of an FAA approval but not to conduct additional certification/validation.

<sup>5</sup> The Agency is bound by any such agreement notwithstanding an aircraft's registration.

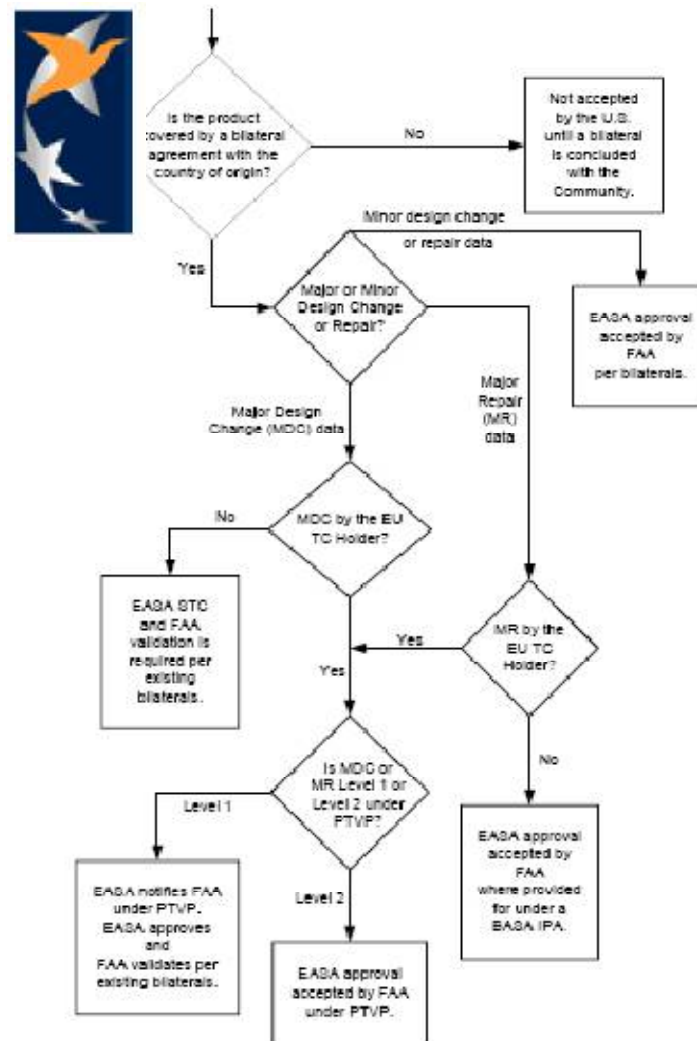
<sup>6</sup> EASA is accepting the US regulatory system as equivalent to the concept of demonstration of capability required from EU design organisations. However, DOA applications from US companies could be accepted, when considered appropriate.

# Design Changes to EU S.O.D. Imported into USA



FIGURE 3-1. DESIGN CHANGES FOR EU PRODUCTS IMPORTED INTO THE U.S.

(NOTE: Restricted Category Aircraft are handled on a case-by-case basis)





# Repair data approved by JAA, or NAA Prior to EASA inception still valid?



## (5) STCs and Repair Data.

(a) Under transfer requirements in Commission Regulation Article 2, the Community will continue to accept, without further showing, existing STCs and repair data accepted in the EU before EASA became operational. They will accept the STCs and repair data as long as an NAA issued a design approval. The U.S. company should have proof of any prior approval or acceptance within the EU.

(b) Certain exceptions to the EU grandfather policy follow:

1. Some EU Member States have accepted U.S. STCs, although an NAA never issued its validation STC or “certificate.” EASA will need to review these STCs for their applicability, documentation, and possible validation for future applications.

2. Some EU Member States have accepted repairs or alterations on U.S.-manufactured aircraft on their registry, although a Member State did not give the aircraft a corresponding design approval. Those repairs and alterations include ones that are not part of the manufacturer’s service information accepted under the bilaterals (such as Instructions for Continued Airworthiness, service bulletins), or those that a DOA or other appropriately rated JAA approved organization did not develop. EASA will need to review any such repairs and alterations before they can be accepted for future application on EU-registered aircraft.

# Regulatory Harmony



## **(3) Major Repair Data Developed by Other Than the TC**

**Holder. Major repair data** must first be approved per FAA Order 8110.4. Under Executive Director Decision 2004/04/CF, EASA will not automatically accept these data and will review the repair data in accordance with Part 21, Subpart M prior to issuing an EASA approval. The FAA may work directly with the RP for the product affected by the repair in order to facilitate EASA's approval.

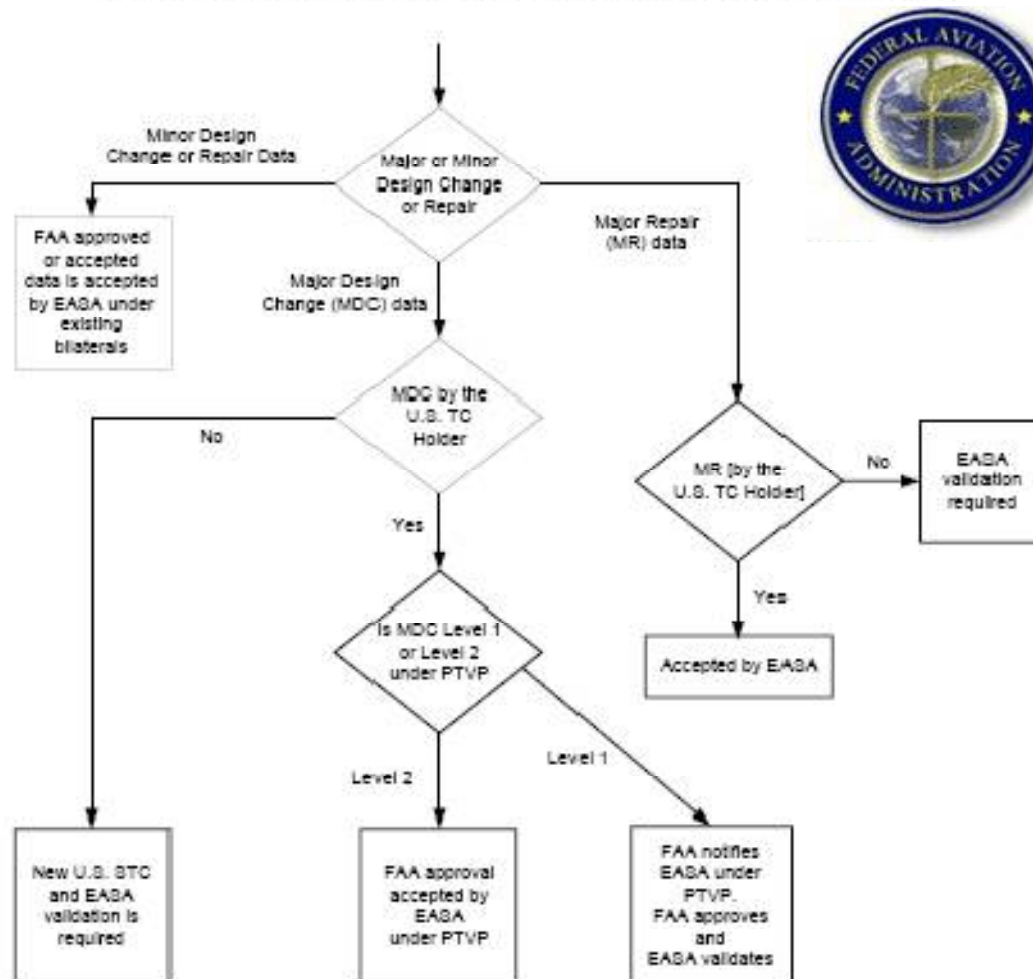
## **(4) Minor Design Changes and Minor Repair Data Developed by Either the TC Holder or Other Than the TC Holder.**

EASA accepts minor design changes and minor repair data that are FAA accepted under the U.S. system for U.S. products.

**NOTE: NOTE** FAA Order 8100.14a & EASA ED 2004-0400F agree, except ED 2004-0400F gives member states the option to utilize existing Bi-laterals which are more "FLEXIBLE" in its application to this rule. [Ref to Whereas: 1, & 5, plus FAQ EASA web site.]

# FAA FLOW CHART FOR USA S.O.D. going to EU

FIGURE 4-2. DATA FOR DESIGN CHANGES AND REPAIRS  
FOR U.S. PRODUCTS EXPORTED TO THE EU  
(NOTE: Restricted Category Aircraft are handled on a case-by-case basis)





# Therefore

- Major Repair but Minor Type Changes by:
  - TC holder ~ FAA Approved = EASA Approval
  - STC holder ~ FAA Approved = EASA Approval
  - TC/STC Licensee or Assist from ~ FAA Approved = EASA Appr
  - Not TC/STC/Licensee but you have FAA approval ~ you need to get that FAA/DER approval validated per Process 1.
- Minor Repairs by:
  - TC/STC/Licensee ~ FAA Approved or Accepted = EASA Appr
  - Not TC/STC/Licensee ~ You are a Maint Organisation performing to Part 43, and either have acceptable data or FAA Approved Data [DER] = EASA approval.
  - Not a Maintenance Org or it is a 3<sup>rd</sup> Country S.O.D. product then you need EASA approval use process 2.



# FAA to EASA repair review flow chart Per ED-2004-0404 FCF



**REPAIR ON A US TC Product (S.O.D. USA)**

**W/ Foreign Reg. EASA & No Bi-lateral**

**Major**

**NONE**

**1. TC-Minor Type Change, but Major Repair & your not under Article 1, or 2 per ED, Submit to EASA to Validate FAA Approval EASA Form 32**

**Or If Minor TC/Minor Repair and you're a FAR 145, working under 43 rules EASA will accept FAA/FSDO/DERFAA/FSDO/DER**

**YES**

**TC/STC Holder**

**Or Less OK to Accept FAA Approval, No EASA Validation required**

**YES**

**TC/STC Holder**

**NONE**

**TC/STC Holder**

**Or Less Submit to EASA to Accept FAA Approval EASA Form 3131**

Reference: EASA Rule Part-M, & EASA Part 21, sub part-M & ED 2004-0404 FCF





# EASA ED 2004-0404F CF

## Article 3

### *Article 3*

#### **Approval of minor changes and repairs designed by other legal or natural persons**

An approval is hereby issued by the Agency to a legal or natural person under the regulatory oversight of the FAA for a minor change or a minor repair design of a product for which the United States of America is State of design whose:

- (a) type-certificate:
  - (i) has been issued by the Agency; or
  - (ii) is deemed to have been issued in accordance with article 2.3(a) of the Commission Regulation; or
  - (iii) has been determined by the Agency in accordance with article 2.3(c) of the Commission Regulation,
- (b) supplemental type-certificate:
  - (i) has been issued by the Agency; or
  - (ii) is deemed to have been approved under the provisions of article 2.3(b) of the Commission Regulation,



WHO WE ARE  
WHAT WE DO  
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## Certification - Design Approvals

### REPAIR DESIGN

Repair design approvals are issued in accordance with **Part 21, Section A, Subpart M**.

#### Exceptions:

This does not apply to changes approved under the conditions described in bilateral agreements or working arrangements between EASA and foreign Aviation Authority (see **International Working Arrangements**). Applications for new type certification must be sent to:

European Aviation Safety Agency (EASA)  
Programmes Department  
Applications and Certifications Manager  
Postfach 10 11 53 (for letters only\*\*)  
D-50452 Köln  
Germany  
Fax: +49 221 89990 9505  
Email: [MajorChange-MajorRepair@easa.eu.int](mailto:MajorChange-MajorRepair@easa.eu.int), or [MinorChange-MinorRepair@easa.eu.int](mailto:MinorChange-MinorRepair@easa.eu.int), as applicable

#### \* Note:

Please use the published **application form**.

In case of a validation of a foreign repair design approval please attach a copy of this document.

Please do not attach comprehensive data packages at this stage. You will receive further notice where such documents have to be sent.

#### \*\* Note:

Postbox for letters only. Parcels and other larger consignments should be sent to: Ottoplatz 1 - 50679 K7



# New ED 2007-01-C

Which Amends Article 3 [ED 2004-04-CF only]



Decision 2007/001/C  
09/03/07

## European Aviation Safety Agency

DECISION NO 2007/001/C  
OF THE EXECUTIVE DIRECTOR OF THE AGENCY

of 9 March 2007

amending Decision No 2004/04/CF of 10 December 2004 on the acceptance of certification findings made by the Federal Aviation Administration (FAA) for products designed in the United States of America

THE EXECUTIVE DIRECTOR OF THE EUROPEAN AVIATION SAFETY AGENCY,

Having regard to Regulation (EC) No 1592/2002 of 15 July 2002 on common rules in the field of civil aviation and establishing a European Aviation Safety Agency, thereafter the "Basic Regulation", in particular Articles 4, 9(2), 13 and 15(1)(a) and (e) thereof,

Having regard to the Commission Regulation (EC) No 1702/2003, of 24 September 2003, laying down implementing rules for the airworthiness and environmental certification of aircraft and related products, parts and appliances, as well as for the certification of design and production organisations<sup>1</sup>, thereafter the "Commission Regulation", in particular 21A.103 and 21A.437,

Whereas:

- (1) The Agency and the Federal Aviation Administration of the United States of America have exchanged letters on 8/11/2006 and 11/01/2007 with the view to extend the scope of the existing agreements between Member States and the United States of America to facilitate the approval of repair design data.
- (2) Decision No 2004/04/CF of the Executive Director of the Agency of 10 December 2004 on the acceptance certification findings made by the Federal Aviation Administration (FAA) for products designed in the United States of America (the Decision) needs to be amended to reflect this development.

HAS DECIDED:

<sup>1</sup> OJ L 243, 27.9.2003, p. 6. Due to be re-published.

# EASA FORM 32 Minor/Minor

## – 31 Major



| European Aviation Safety Agency<br>Application for Approval of<br>Minor Change / Minor Repair Design                                                                                                 |                    |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|
| <b>1. Applicant</b>                                                                                                                                                                                  |                    |
| 1.1 Applicant's Reference<br>(if applicable)                                                                                                                                                         | Internal Reference |
| 1.2 Name                                                                                                                                                                                             | Name               |
| 1.3 Address<br>(registered business/postal<br>address)                                                                                                                                               | Address            |
| 1.4 Contact Person                                                                                                                                                                                   | Contact Person     |
| 1.5 Telephone                                                                                                                                                                                        | Phone              |
| 1.6 Fax                                                                                                                                                                                              | Fax                |
| 1.7 E-mail                                                                                                                                                                                           | Email              |
| <b>2. Classification, Product Identification and Fees Information</b>                                                                                                                                |                    |
| <input type="checkbox"/> Minor Change <input type="checkbox"/> Minor Repair                                                                                                                          |                    |
| Applicants for minor changes and minor repairs will be charged in accordance with the Commission Regulation (EC) No. 488/2005 on the fees and charges levied by the European Aviation Safety Agency. |                    |
| Kind of Product / Equipment i.a.w. Fees and Charges Regulation                                                                                                                                       |                    |
| <input type="checkbox"/> Large Aeroplane                                                                                                                                                             | CS-25              |
| <input type="checkbox"/> Commuter Aeroplane                                                                                                                                                          | CS-23.A            |
| <input type="checkbox"/> Small Aeroplane with MTOW between 2000kg and 5670kg                                                                                                                         | CS-23.B            |
| <input type="checkbox"/> Small Aeroplane with MTOW less than 2000kg                                                                                                                                  | CS-23.C            |



## European Aviation Safety Agency Application for Approval of Minor Change / Minor Repair Design

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                    |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|
| <b>1. Applicant</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                    |
| 1.1 Applicant's Reference<br>(if applicable)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Internal Reference |
| 1.2 Name                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Name               |
| 1.3 Address<br>(registered business/postal<br>address)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Address            |
| 1.4 Contact Person                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Contact Person     |
| 1.5 Telephone                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Phone              |
| 1.6 Fax                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Fax                |
| 1.7 E-mail                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Email              |
| <b>2. Classification, product identification and fees information</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                    |
| <input type="checkbox"/> Minor Change <input type="checkbox"/> Minor Repair                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                    |
| <input type="checkbox"/> Including Change to approved parts of Flight Manual (FM)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |
| Applicants for minor changes and minor repairs will be charged in accordance with the Commission Regulation (EC) No. 488/2005 of 21 March 2005 on the fees and charges levied by the European Aviation Safety Agency (OJ L 081, 30 March 2005, p. 7), as amended by Commission Regulation (EC) No. 779/2006 of 24 May 2006 (OJ L 137, 25 May 2006, p.3).                                                                                                                                                                                                                                                                                                       |                    |
| In the case of withdrawal of the application, or other cases of interruption that qualify under Article 12(7) of Regulation 488/2005 as amended by Regulation 779/2006, EASA will recover the whole fixed fee up to an amount of 375 € to cover the administrative costs, or, in cases where the administrative costs clearly exceed that amount, the real administrative costs. In case the certification task gives rise to the payment of a variable part, the working hours already spent will be recovered as well. EASA will also recover specific costs and, if applicable, additional transport costs outside the territories of the EU Member States. |                    |



## The DER's role with the International FSDO? FSDO?

### FSDO with DER's?



- FAA Order 8110.37D Section 4-10, & 4-12 12 specifically requires that the FAA DER, make contact and alert the Cognizant FSDO, when working with a Foreign FAA 145 facility. [This can be done through the applicant, and would recommend DER follow-up] Also Order 8100.8
- The FSDO can and often does contact DER's ACO to determine DER's authority, and authorization.authorization.
- Will discuss data, and installation issues with the DER.DER.



# Bilateral Airworthiness Agreement (BAA)



## What is a BAA?

- ↓ BAA's are technical agreements signed at the government to government level. They are not trade agreements or treaties.
- ↓ The BAA is an agreement that provides cooperation between the FAA and CAA for the reciprocal acceptance of products appliances and parts for airworthiness in each country.
- ↓ Changes are being made to the BAA's. They are redesigned to Bilateral Aviation Safety Agreement (BASA).
- ↓ The BAA's stipulate the importing country receive appliances and parts meeting the part approval as defined in Part 21 of the Federal Aviation Regulations.
- ↓ ↓ Ref: AC 21.2J



# Bilateral Airworthiness Agreement (BAA)

## Countries with BAA

|                    |                    |                         |
|--------------------|--------------------|-------------------------|
| ArgentinaArgentina | FranceFrance       | RomaniaRomania          |
| AustraliaAustralia | GermanyGermany     | Singapore Singapore     |
| AustriaAustria     | IndonesiaIndonesia | SlovakiaSlovakia        |
| BelgiumBelgium     | IsraelIsrael       | South Africa            |
| BrazilBrazil       | ItalyItaly         | SpainSpain              |
| CanadaCanada       | JapanJapan         | SwedenSweden            |
| ChinaChina         | The Netherlands    | Switzerland Switzerland |
| Republic of Czech  | New Zealand        | United Kingdom          |
| DenmarkDenmark     | NorwayNorway       |                         |
| Finland Finland    | PolandPoland       |                         |

28 Countries with BAA's

54 Countries issued "Special Requirements of Importing Countries"  
Countries'bund AC 21-2J2J

# JAPAN

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## IMPLEMENTATION PROCEDURES

FOR

## AIRWORTHINESS

Covering

DESIGN APPROVAL, PRODUCTION ACTIVITIES,  
EXPORT AIRWORTHINESS APPROVAL,  
POST DESIGN APPROVAL ACTIVITIES, AND  
TECHNICAL ASSISTANCE BETWEEN AUTHORITIES

Under the Agreement between  
The Government of the United States of America  
and

The Government of Japan  
For Promotion of Aviation Safety

April 27, 2009

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# Critical Milestones for a Test & Computation Repairs/Alterations

In general terms these are the essential steps for a MRP/T&C Repair

- Identify the candidate TC part
- Determine available substantiation data
- Determine if the part is “Critical” or if a Test Plan will be required.
- If test plan is required, define what test, and outcome data required.
- Determine ACO region, and FSDO region.region.
- Gather data, and develop MRP design.
- Submit test plan, Test results for a MRP application.application.
- Prepare RFC [FAI]--DMIR/DAREDMIR/
- Prepare RFC [Installation] DAR-TT
- MRP/ design approved by ACO
- MRP/ FAB approved by FSDO
- MRP/Repair authority Ops issued by FSDO.FSDO.

Modification & Replacement Parts  
= Repairs, & Alterations



# Why is a “Test Plan” required for Significant Repairs?

There are four events that will require a test plan to be submitted prior to MRP/Repair data application.

- 1.1. The TC part is “Critical”, or a Life Limited, Rotating Part.
- 2.2. The Repair is based upon “Reverse Engineering” of a part with a service difficulty history.
- 3.3. Your design is similar but different enough to warrant testing.
- 4.4. The part though itself NOT critical, it will significantly affect any element of 14 CFR Part 1.1 “Significantly”



# AC 33 Draft XX & 8900.1 Job Aid

Various Repairs on different components:

- Life Limited Rotating Critical Parts [Class I]
- Static Parts [Class II]
- Minor Parts [Class III]
- Class III repairs discussed

**NEW POLICY MEMO**



**Federal Aviation  
Administration**

## Memorandum

Date: FEB 18 2010  
To: All ACOs, FSDOs, CMO, DERs, and TC and MRA ODAs  
From: David W. Hempe, Manager, Aircraft Engineering Division, AIR-100 *DW Hempe*  
Carol Giles, Manager, Aircraft Maintenance Division, AFS-300 *Carol Giles*  
Prepared by: Kevin Kendall, Delegation & Airworthiness Programs Branch, AIR-140  
Subject: Interpretation and Clarification of Flight Standards Information Management System (FSIMS) Order 8900.1, Volume 4, Chapter 9, Figure 4-68, Major Alterations Job Aid, Transport Airplane Structural Requirements for STC

This memo reinforces the FAA expectation that Aircraft Certification Offices (ACO), Flight Standards District Offices/Certificate Management Offices (FSDO/CMO), Designated Engineering Representatives (DER), and Organizational Designation Authorization (ODA) holders follow the FSIMS Order 8900.1, Volume 4, Chapter 9 job aid located in figure 4-68 when determining how data can be approved for major alterations. Specifically, if the job aid indicates a particular alteration requires approval by STC, then an STC (or TC amendment) is required. Likewise, if a particular alteration requires engineering (ENG) then the data must be approved by FAA engineering (ACO, DER) or ACO concurrence for field approval must be obtained.

This memo also transmits an interpretation and clarification of one specific item in the figure 4-68 tables. The legend for these tables requires that items with the letters STC must be approved by an STC. There is an item in the section for Transport Airplane Structural Strength that states "Changes to principal or primary structural elements (principal elements that carry flight, ground, or pressure loads) defined by AC 25.571-1, as amended" which requires such changes to be approved by STC. However, this has been determined to be too broad of a description to be useful in the field since requiring an STC for any change to a principal or primary structural element could encompass such routine major alterations as small antenna cutouts, which wouldn't necessarily warrant an STC. The clarification to this item will be incorporated in a future change to Order 8900.1.

As used in this item, primary structural element is defined in Advisory Circular (AC) 25.571-1C as an element that contributes significantly to the carrying of flight, ground, or pressurization loads, and whose integrity is essential in maintaining the overall structural integrity of the airplane (see AC 25.571-1C for list of example PSEs). Use this AC definition instead of any TC Holder published PSE List or Airworthiness Limitations Section when determining if a particular change

## Order 8900.1 Vol 4 Chap 9

### DER/ACO/FSDO Field Approvals for Major Alterations.

### A CLOSER LOOK!

7/28/09

8900.1 CHG 71

#### VOLUME 4 AIRCRAFT EQUIPMENT AND OPERATIONAL AUTHORIZATIONS

#### CHAPTER 9 SELECTED FIELD APPROVALS

##### Section 1 Perform Field Approval of Major Repairs and Major Alterations

#### 4-1176 PROGRAM TRACKING AND REPORTING SUBSYSTEM (PTRS) ACTIVITY CODES.

A. Maintenance: 3414, 3416, and 3446.

B. Avionics: 5414, 5416, and 5446.

4-1177 OBJECTIVE. This section provides guidance in determining the category of a repair or alteration and ensuring that the aircraft, engine, or accessory can be returned to service in accordance with the field approval process, regardless of the rules under which the aircraft is operated.

#### 4-1178 GENERAL.

##### A. Definitions.

1) Acceptable Data. The drawings and specifications necessary to define the configuration and design features of the repair or alteration. These drawings and specifications include information on weight, balance, operating limitations, flight characteristics, dimensions, materials, and processes that are necessary to define the repair or alteration. The following are examples of acceptable data and may be used as a basis for developing approved data to substantiate repairs or alterations:

a) Manufacturer's manuals are acceptable data that may be used as a basis for developing approved data for major alterations.

b) Federal Aviation Administration (FAA) Form 337, Major Repair and Alteration, when the specified data has been previously approved as a one-time alteration or repair, is acceptable data that may be used as a basis for developing approved data for subsequent alterations.

c) If it is not FAA-approved, data contained in a Structural Repair Manual (SRM); and current editions of Advisory Circular (AC) 43.13-2, Acceptable Methods, Techniques, and Practices—Aircraft Alterations, and AC 43.13-1, Acceptable Methods, Techniques, and Practices—Aircraft Inspection and Repair, are acceptable.

NOTE: The Original Equipment Manufacturer (OEM) SRM is a preferred manual even though the SRM is not FAA-approved.

2) Alter. To change or modify.

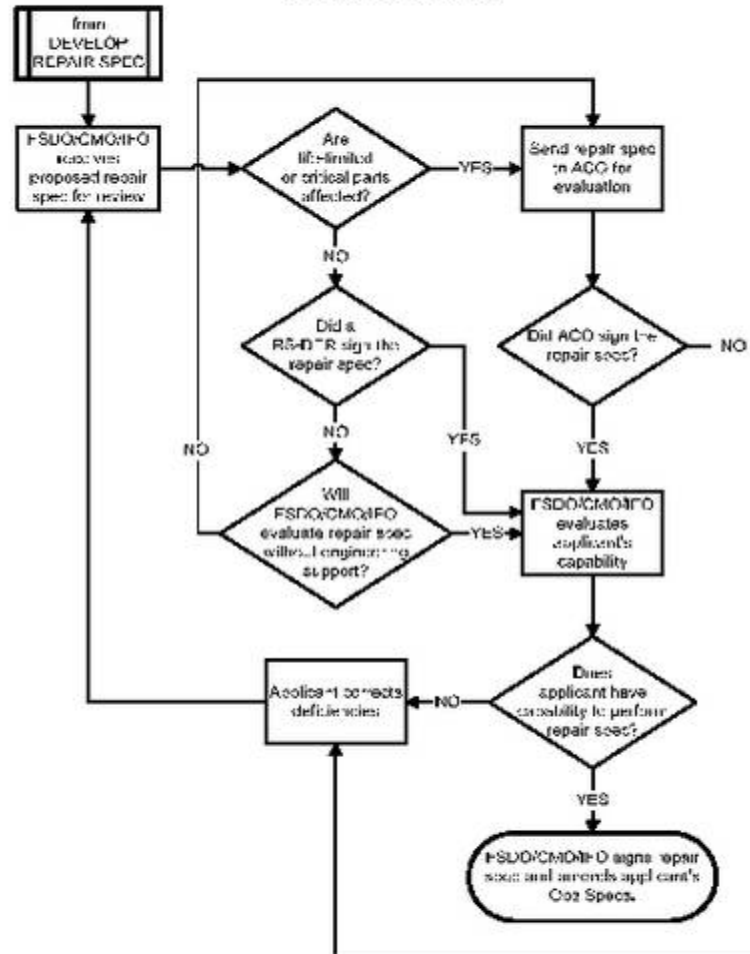
# Obsoleted Order 8300.14a

RS-DER

12/7/07

8300.14a  
Appendix C

## Appendix C. Flowchart: Approve a Repair Specification FAA Responsibility



## Proposed Notice N8110.RS

Which will  
address  
RS-DER  
Function  
and Repair  
Process  
Specifications  
For  
Multiple  
use.

# FAA Order 8110.37D

- Key Changes
  - Obsoleted 8110.45, 8110.46, & 8110.47
  - Section 4-10 "International Activities"
  - Section 4-12 "Multiple Repair & Alteration authorization"

ORDER

8110.37D

**DESIGNATED ENGINEERING REPRESENTATIVE (DER)  
HANDBOOK**



August 10, 2006

**U. S. DEPARTMENT OF TRANSPORTATION  
FEDERAL AVIATION ADMINISTRATION**

Distribution: A-W (IR/FS)-3; A-X (CD/FS)-3; A-FAC-Q(ALL); AEU-100;  
A-FPS-7(LTD); FDR-2

Initiated By: AIR-140





# Major Repair Model



**Modification and Replacement Parts Template Instructions for DERS Group Projects.**  
These instructions shall apply to all projects for Repairs, Alterations which are to be submitted for tracking to any FAA ACO/FSDO for concurrence or review. All applicable data necessary to substantiate the air worthiness of a repaired or altered component, appliance, or product shall be constructed and presented to meet 14 CFR Part 21.305, and classification of the type change shall meet the requirements of 14 CFR Part 21.93, 21.95, and/or 21.97. Classification of the repair or alteration shall be in accordance with 14 CFR Part 1.1 and any FAA national policies applicable.

## Introduction:

The data package shall be constructed so as to clearly define what is being "Approved" by the designee, and what air worthiness regulations, and national policies were used to support a finding of compliance to the type change being submitted. The data package shall be a stand alone document, meaning all data, reports, test results, specifications, and FAA accepted or previously approved data will be cited and referenced in the data package. The FAA Form 8110-3, shall clearly denote both what is being approved, and any limitations to that approval. The form should also include the scope of the approval being as specific as is required to clearly guide the applicant and those receiving the FAA Form 8110-3 of what design aspects have been approved.

## Data Package Format:

The designee and/or the applicant shall prepare a project data package with the following report elements:

1. A **Introduction**, which defines what the repair or alteration consist of, ie. Part name, TC part number. Were used, and description of its Function. How its function or Failure affects the system, or product. [Failure Mode Analysis Summary]. The TC product model(s) were it is installed. Also state why the applicant is seeking this approval, and any other motives for the seeking of FAA approvals.
2. **Revision record/configuration control page**
3. **Table of Contents**
4. A **logical Flow Chart**; that depicts were your proposed design departs from the TCH ICA, and were after the repair or alteration steps it returns to the TCH Standard practices (ICA). This should be identified by the applicable ATA sections of the TCH ICA [CMM, SRM, ESM, AMM, or SB's], this should also include a process summary [bullet] of each process sequence.
5. **Certification Basis narrative**
6. **Compliance check list**
7. A "Draft 8110-3, filled out with the applicants identification data
8. **Reference data**, List by reference ALL data used to support the proposed repair or alteration, ie. Industry specification, test results, SDR's/AD searches, CMM, AMM, SRM, ESM, SB's, SIL's, drawings, service history, and any other FAA accepted or approved data that will support the change, and classification.
9. **Processes and procedures**; Any critical or design success outcome dependent processes or procedures must be fully described and if being done by someone other than the applicant, then that vendors capabilities, and certification must be substantiated and documented.
10. **All Tooling, Fixtures, Jigs, and equipment**; necessary to produce and conform to the proposed design change must be identified in the data package.
11. **Drawings, Sketches, and Process control sheets**; with revisions, and/or dates shall be submitted.
12. **All Metallurgical, Mechanical test results** shall be submitted.
13. **Amended ICA's** and/or an ICA statement, which should include new part identification after the repair/alteration is accomplished.
14. **All reports or data** shall be accepted and signed by the applicant: QA, and Engineering departments.



**Delegated Engineering Services Group Inc.**

P.O. Box 5217  
Terre Haute, Indiana 47805  
Tel: 812-460-0112 ~ Fax: 812-460-1577  
Email: [Faader@dgers-group.com](mailto:Faader@dgers-group.com)



## Repair and Alteration Model

Use this outline for preparing any Repair or Alteration data. Keep in mind the following:

A Repair means the component is NOT airworthy...[it's broke] needs fixed!

A Alterations means its airworthy does NOT need fixed, could be returned to service, but you wish to modify [alter] its condition from [one approved condition to another approved condition] This is an alteration!

- A table of contents [TOC]
- A revision table
- An Introduction [What's the problem, how are you fixing it, and what evidence [references will you use], to substantiate it!]
- Repair procedure [In total detail: Sketches, Instructions, tooling, set-ups etc.] you should use digital photo's for clarity.
- If the data from the TC holder is lacking in detail, you should augment with testing, ie. Material ID, NDT, Mechanical, etc.
- List all references, IPC, ESM, AMM, SRM, SB's, SIL's etc.
- Prepare check list [part 23, 25, 27, 29, or 33] depending on products.
- Compliance plan from the check list. (How you intend to prove that your repair design is in compliance to all the applicable airworthy regulations, and will result in returning the component to its assumed design, or approved altered condition.
- Criticality and safety assessment.
- Any other data that will support your change
- What FAA Rules, Orders, AC you used for your guidance.

This should be render on to a CD-R in PDF format.





# REPAIR FLOW CHART

PREPARE TO  
SELECT A

CANDIDATE PART

Step 1

What is  
wrong  
with the  
Part?

Determine  
Departure &  
Available Data

OEM Data  
Manuals, SB's,  
Etc.

Similar OEM,  
FAA  
Approved  
data

Service History





# REPAIR FLOW CHART

PREPARE TO  
SELECT A

CANDIDATE PART

Step 2

What is  
Cert Basis  
of Part ?

Part 25  
Structures  
Airframe

Part 33  
Engines

Part 25  
Systems/PP

Note: Part 27, 29, 35 etc.



# AIR FLOW CHART

**PREPARE TO  
SELECT FAA**

Policies & Rules  
Step 3

**Part 25  
Structures**

**Part 33  
Engines**

**Part 25  
Systems/PP**

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

**2. FAA Data, AD's TCDS, SDR's , AC's,  
Orders,  
AC 33.2B, AC 33 draft XX, AC 33-75-1,  
AC 23.1309, 25.1309, AC 43-18 Chg 1,  
8110.37D, 8300.13, 8110.54, 8900.10,  
8100.14a**



# AIR FLOW CHART

**PREPARE TO  
SELECT Industry  
standards - Step 4**

**Part 25  
Structures**

**Part 33  
Engines**

**Part 25  
Systems/PP**

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

**3. Industry Stds: AMS,  
AN, MIL, ISO, DIN, NAS,  
ASTM, OEM SPM, FAA  
Approved data**



# AIR FLOW CHART

**PREPARE TO  
SELECT Physical  
Testing Step 5**

**Part 25  
Structures**

**Part 33  
Engines**

**Part 25  
Systems/PP**

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

**4. Physical Testing,  
NDT, Mech Test, Dim,  
Metallurgy**



# AIR FLOW CHART

**PREPARE TO  
SELECT A  
CANDIDATE PART**  
Step 6

**Part 25  
Structures**

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

**Part 33  
Engines**

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

**Part 25  
Systems/PP**

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

**5. Testing/Verification**



# AIR FLOW CHART

**PREPARE TO DO A  
Analysis of the  
repair of - Step 7**

**Part 25  
Structures**

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

**Part 33  
Engines**

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

**Part 25  
Systems/PP**

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

**6. Analysis of Repair Design:**  
a. **S&C Analysis AC**  
**25.1309-1A {use**  
**23.1309-1C model} 3**  
**function: FEMA, FTA,**  
**D/T FFA**



# REPAIR FLOW CHART

**PREPARE TO  
SELECT A  
CANDIDATE PART**  
Step 8

**Part 25  
Structures**

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

**Part 33  
Engines**

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

**Part 25  
Systems/PP**

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

**7. FAI/ 8120.10**





# REPAIR FLOW CHART

**PREPARE FAA DER  
FORM 8110-3 Step**

**Part 25  
Structures**

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

**Part 33  
Engines**

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

**Part 25  
Systems/PP**

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

**8. DER/ 8110.3**





# REPAIR FLOW CHART

**PREPARE TO  
REQUEST TO  
FSDO/EASA PMI -  
Step 10**

**Part 25  
Structures**

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

**Part 33  
Engines**

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

**Part 25  
Systems/PP**

What was the part  
cert origin?  
TC, STC, PMA or  
TSO

**9. FSDO/ EASA  
Notification  
& request for Op Spec  
Change**





# 8110-3 Example

|                                                                                                                                                                                                                                                                                                                                                                                                           |                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                     |
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| U.S. DEPARTMENT OF TRANSPORTATION<br>FEDERAL AVIATION ADMINISTRATION                                                                                                                                                                                                                                                                                                                                      |                                  | DATE<br>January 15, 2007                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                     |
| STATEMENT OF COMPLIANCE WITH THE FEDERAL AVIATION REGULATIONS                                                                                                                                                                                                                                                                                                                                             |                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                     |
| AIRCRAFT OR AIRCRAFT COMPONENT IDENTIFICATION                                                                                                                                                                                                                                                                                                                                                             |                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                     |
| MAKE<br>GE                                                                                                                                                                                                                                                                                                                                                                                                | MODEL NO.<br>[CF6-50] [See Note] | TYPE (Airplane, Helicopter, etc.)<br>Powerplant component                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | NAME OF APPLICANT<br>Alitalia Servizi, Rome, Italy                  |
| LIST OF DATA                                                                                                                                                                                                                                                                                                                                                                                              |                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                     |
| IDENTIFICATION<br>EO CRG-07-001, CF6-50<br>Translator Cover-Inner<br>Fuel Panel Dribble<br>patch repair dtd January<br>11, 2007<br>***END***                                                                                                                                                                                                                                                              |                                  | TITLE<br>EO CRG-07-001, CF6-50 Translator Cover-Inner Fuel Panel Dribble patch repair dtd January<br>11, 2007. Utilizing GE CF-50 Repair 003 for P/N 9017M38G13 S/N MCB-02006.<br>*Only applicable to S/N MCB-02006 (A/C P/N 9105M20G01 S/N R475-633)<br>***END DATA***<br><br><p>Note 1: Reference data already FAA/EASA/CAA accepted or approved and has been re-approved by FAA DER:</p> <ul style="list-style-type: none"> <li>GE CF6-50 ESM ATA 76-22-45 Repair 003</li> <li>GE CF6-50 EPG ATA 76-22-41, GE SB 76-182</li> <li>GE CF6-50 ESM Cleaning procedure ATA 76-22-40</li> </ul> <p>Note 2: This approval is for repair design aspects only. Only precise specifications that are part specific (not generic shop practices), or process specifications that are design outcome sensitive and dependent on being approved. All others (generic, or shop practices) are the responsibility of the local CAATSDO. Installation approval is to be obtained by the signatory FIDO or your CAK, and is the responsibility of the installer to secure installation approval, as defined by 14 CFR Part 14 Part(s) 43.7, 43.13 and Order 1110.37D, Order 1110.54, E300.13 and E100.14a.</p> <p>Note 3: Reminds that any TCA changes considered "enhancements" must be also AEG/FIDO/ACO FAA approved per Note 4.</p> <p>Note 4: The FAA DER TCA compliance finding is limited to either the existing TCA is NOT substantively affected and the proposed repair or alteration will allow the existing TCA to be fully applicable, or that there is a minor change to the existing TCA, and will a identified supplemental TCA as is required by 14 CFR Part 21.303, 21.305, Order(s) E300.13, and E110.54 will be issued to the number 11 in the installation responsibilities to coordinate any supplemental TCA's approvals with these signatory CAATFAA as is applicable.</p> <p>Note 5: For the purpose of classification as it pertains to "Repairs" for FAA use 14 CFR Part 1.1: For repair classification, and 14 CFR Part 21.93 for classification affect upon the type design using the guidance in Order(s) E110.37D, E100.14a, E300.13, E110.54, and FAA AC 120-77, AC 20-114, AC 43-18, and AC 43-18a. Accordingly the repair affect on the type design is Minor.</p> <ul style="list-style-type: none"> <li>For FAA classification of Repair this is a Minor Type Change but a Major Repair as defined in the above aeronautics regulations.</li> <li>For EASA classification of the Repair this is a Minor Type Change and a Minor Repair as defined in EASA 21A.435, and any applicable Bilateral in effect at the time of the 8110-3 execution.</li> </ul> <p>Note 6: The Following Federal Aviation Regulations, Advisory and Orders were used as guidance for determination of reclassification classification and approval: CFR 1.1, CFR 21.303, CFR 21.305, CFR 21.305(d), CFR 43.13(a)(3), &amp; CFR 43 Appendix B, FAA Advisory AC 130.10, AC 43-18, AC 43-28, AC 43-28-1, AC 20-114, AC 21.1500 (C, AC 120-77 and FAA Order(s) 8110.37D, 8110.42B, E300.13, E110.54, E300.50, E300.14a, BSA/BLEP USA &amp; Italy, and EASA ED 2004-04-CF</p> <p>*** END ***</p> |                                                                     |
| PURPOSE OF DATA: (CERDAP2007-002)                                                                                                                                                                                                                                                                                                                                                                         |                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                     |
| In Support of a Minor Type Change Classification, and a <input checked="" type="checkbox"/> Major Repair, and/or a <input checked="" type="checkbox"/> Minor Alteration Data Approval in accordance with 14 CFR Part(s) 11.93, 11.95, 11.95(a), (d), Order 8110.42B, 8110.37D section 4.11, AC 33.2B paragraph 12, & 11, & AC 43-18.                                                                      |                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                     |
| APPLICABLE REQUIREMENTS (List specific sections)                                                                                                                                                                                                                                                                                                                                                          |                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                     |
| 25.13 [Applicability], 25.301 [Load], 25.303 [Factor of safety], 25.305 [Strength and deformation], 25.307 [Proof of structure], 25.601 [General], 25.603 [Material], 25.605 [Fabrication methods], 25.607 [Fitment], 25.609 [Preservation of structure], 25.611 [Accessibility provisions], 25.623 [Material strength properties and design], 25.625 [EPCAW]                                             |                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                     |
| CERTIFICATION - Under authority vested by direction of the Administrator and in accordance with conditions and limitations of appointment under Part 183 of the Federal Aviation Regulations, data listed above and on attached sheets numbered: NONE, have been examined in accordance with established procedures and found to comply with applicable requirements of the Federal Aviation Regulations. |                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                     |
| <input type="checkbox"/> Recommend approval of these data                                                                                                                                                                                                                                                                                                                                                 |                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                     |
| I/we (X) Therefore <input checked="" type="checkbox"/> Approve these data                                                                                                                                                                                                                                                                                                                                 |                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                     |
| SIGNATURE (S) OF DESIGNATED ENGINEERING REPRESENTATIVE (S):<br>Domènec P. Delgado                                                                                                                                                                                                                                                                                                                         |                                  | DESIGNATION NUMBER (S):<br>DEXT430000CE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | CLASSIFICATION (S):<br>ENGINES, STRUCTURES, C1 SYSTEMS & POWERPLANT |

FAA Form 8110-3 (11-75) SUPERSEDES PREVIOUS EDITION

ELECTRONIC FORMAT (4-98)



## RE-CAP

- The way we do business regarding Global Repairs has changed!
- We now need to stay current with both FAA, Bi-laterals, and EASA rules!
- Make friends with EASA -21 DOA organizations!
- Are We having Fun yet?
- Please remember to fill out the survey form
- If you wish FAA credit per AC 65.25B advise Gorham Representative!

# On the Light Side!

DILBERT BY SCOTT ADAMS



## SOUND FAMILIAR?